

The formation and aging of diffractive optical elements in photo-thermo-refractive glass: In-situ investigations

J. Grenzer, C. Baetz

Helmholtz-Zentrum Dresden-Rossendorf e.V., Institute of Radiation Physics
Dresden Germany

Leonid Glebov, Pavel Shirshnev, Oussama Mhibik

CREOL, University of Central Florida
Orlando, United States

Dmitri V. Novikov

Deutsches Elektronen-Synchrotron DESY,
Hamburg, Germany

Photo-thermo-refractive (PTR) glass: process

is a **Na–K–Zn–Al–F–Br** silicate glass doped with As, Sn, Ce, and **Ag**.

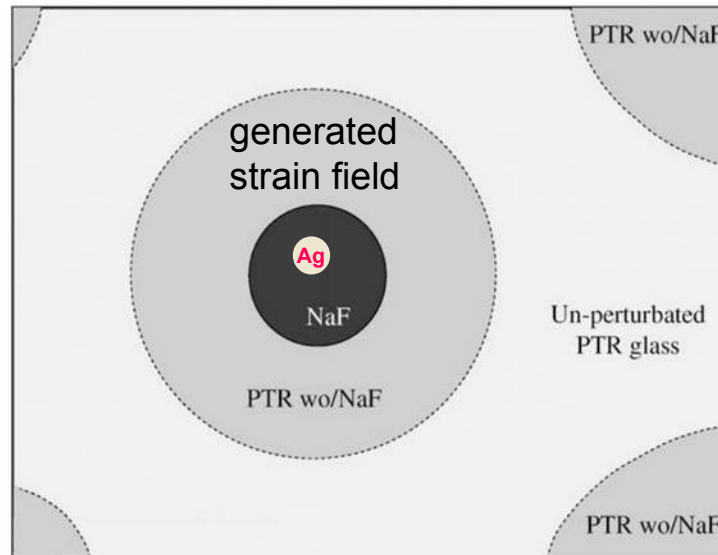
PTR glass exhibits a **localized refractive index change** ($\Delta n < 0!$)

1) after UV-exposure and

2) successive thermal treatment above the glass transition temperature, T_g ,

which results from the **crystallization of about 0.1 wt% NaF** nano-crystals.

**We have a technology but
do not really know
how/why it works**



$$n_{\text{NaF}} \sim 1.3$$

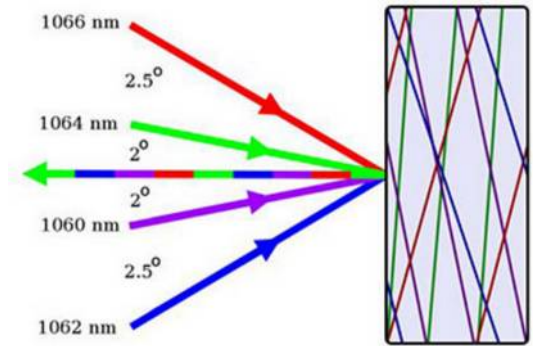
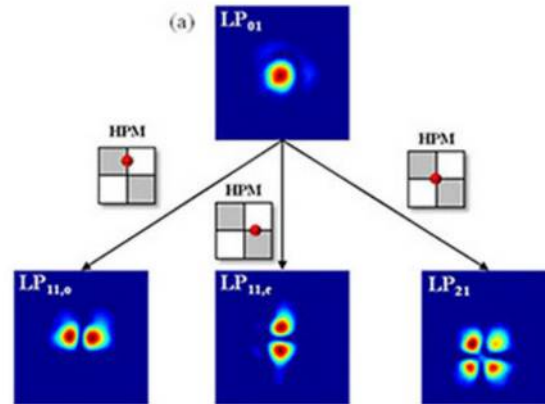
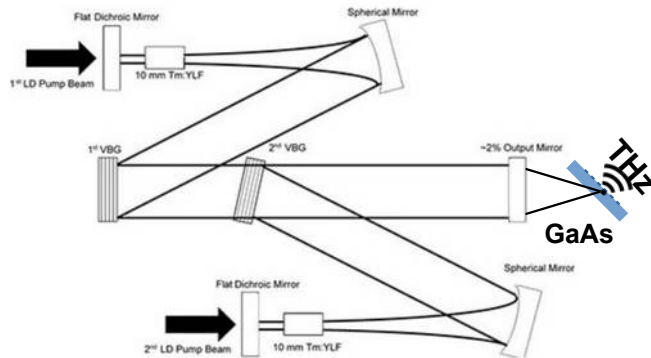
$$n_{\text{SiO}_2} \sim 1.5$$

$$\Delta n \sim 10^{-4}$$

Its useful for: Applications

- Monochromatic THz emission by means of parametric oscillation
- Holographic phase elements for mode conversion, holograms
- Multiplexed volume Bragg gratings

- ...



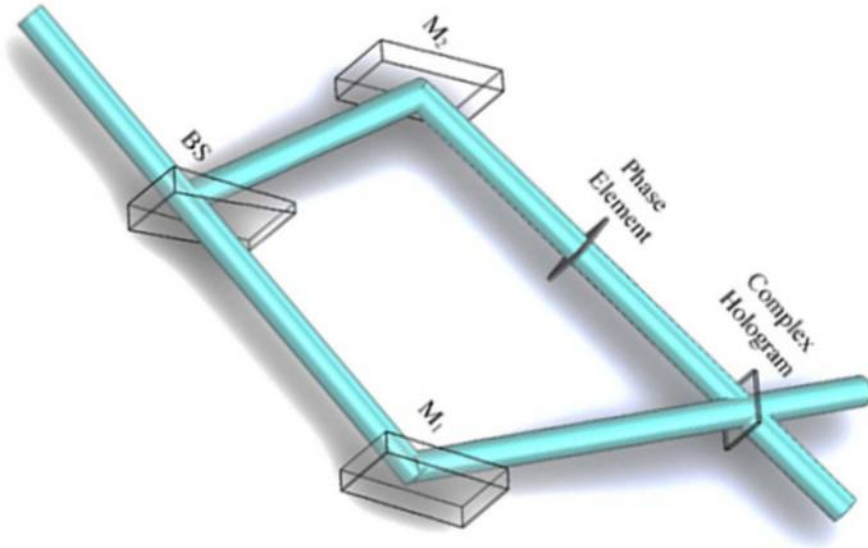
Monochromatic 0.4 - 1.7 THz, Thz ~ μW ??
optical continuous wave power levels from 80 to 100W

Fiber mode conversion from ground mode (LP01 to higher modes using a holographic phase plates

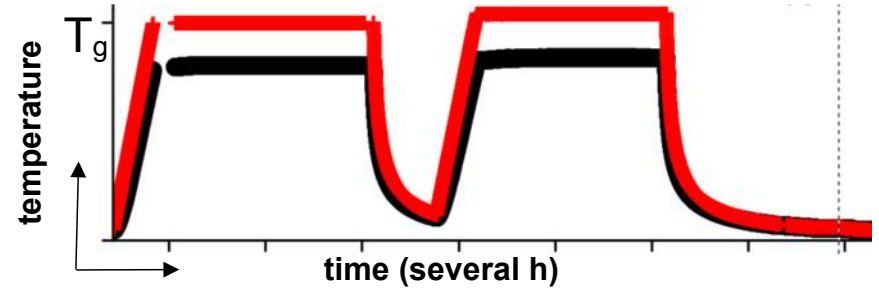
Generation of high power laser radiation combining multiple lasers into a single beam

Photo-thermo-refractive (PTR) glass: manufacturing like a photographic film

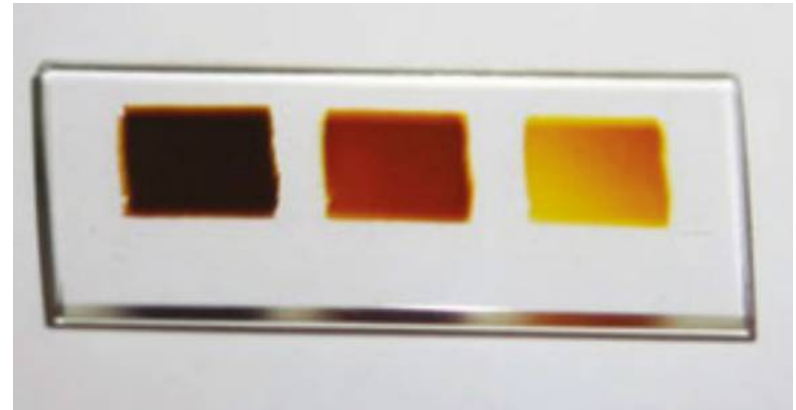
1) exposure (UV light)



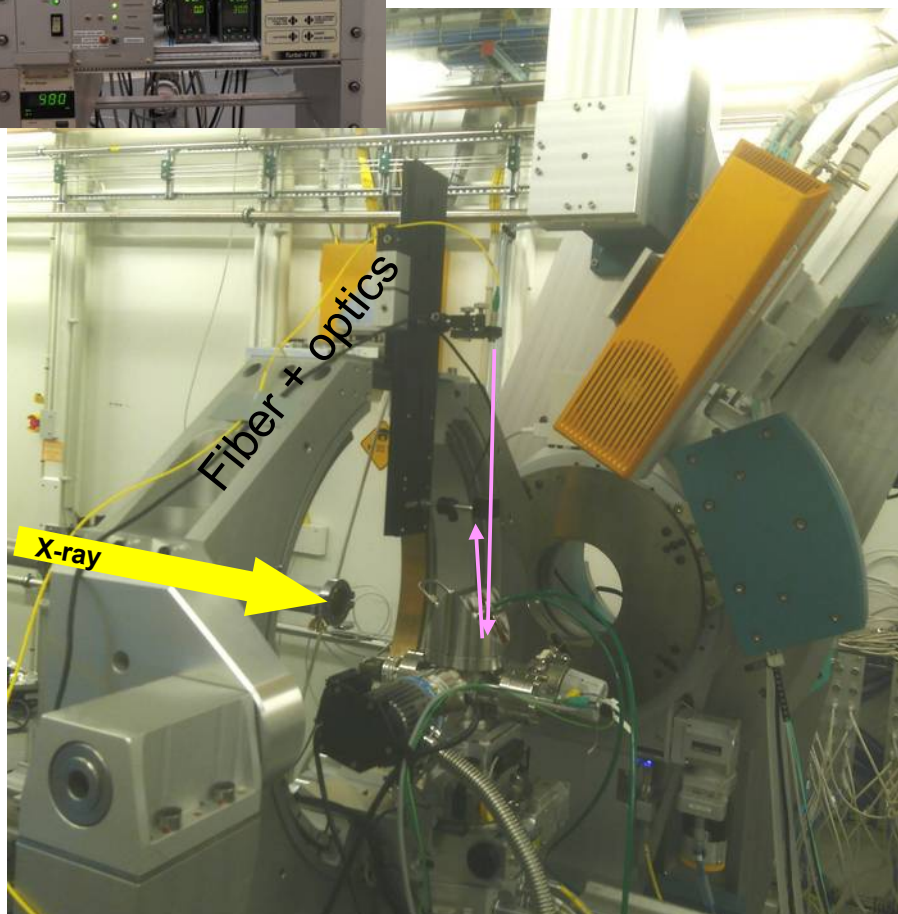
2) development (2 step thermal annealing)



Study the whole process in-situ using X-rays
1st start with the development process



Combined diffraction + optical setup



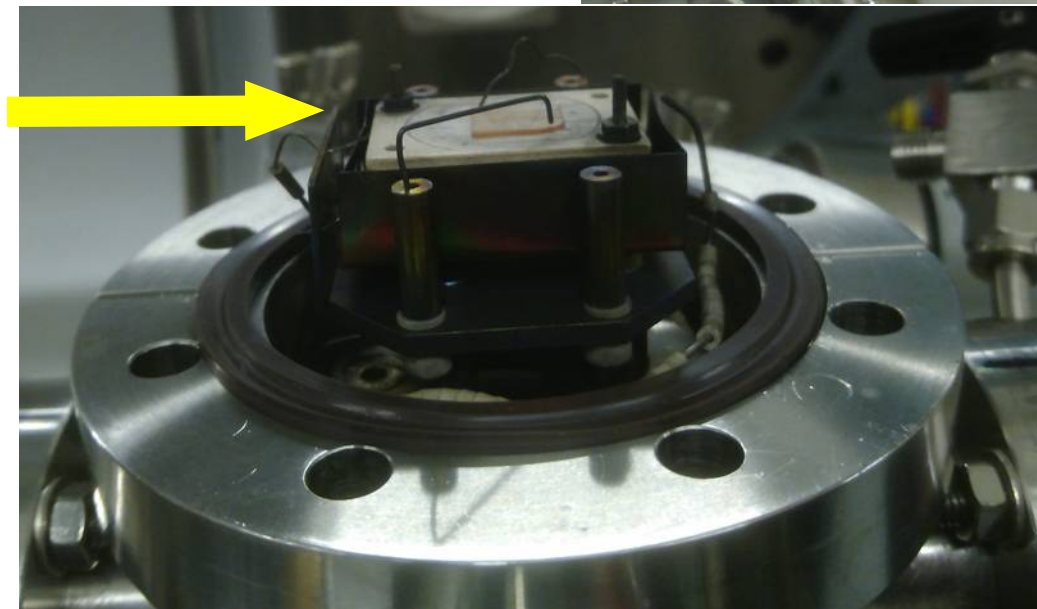
PETRAIII P23:

$E_{\text{phot}} \sim 19\text{keV}$

$T_{\text{int}} \sim 10 \text{ sec/image}$

$T_{\text{max}} \sim 600^\circ\text{C}$

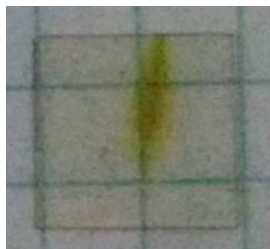
$\alpha_i \sim 1.5^\circ$



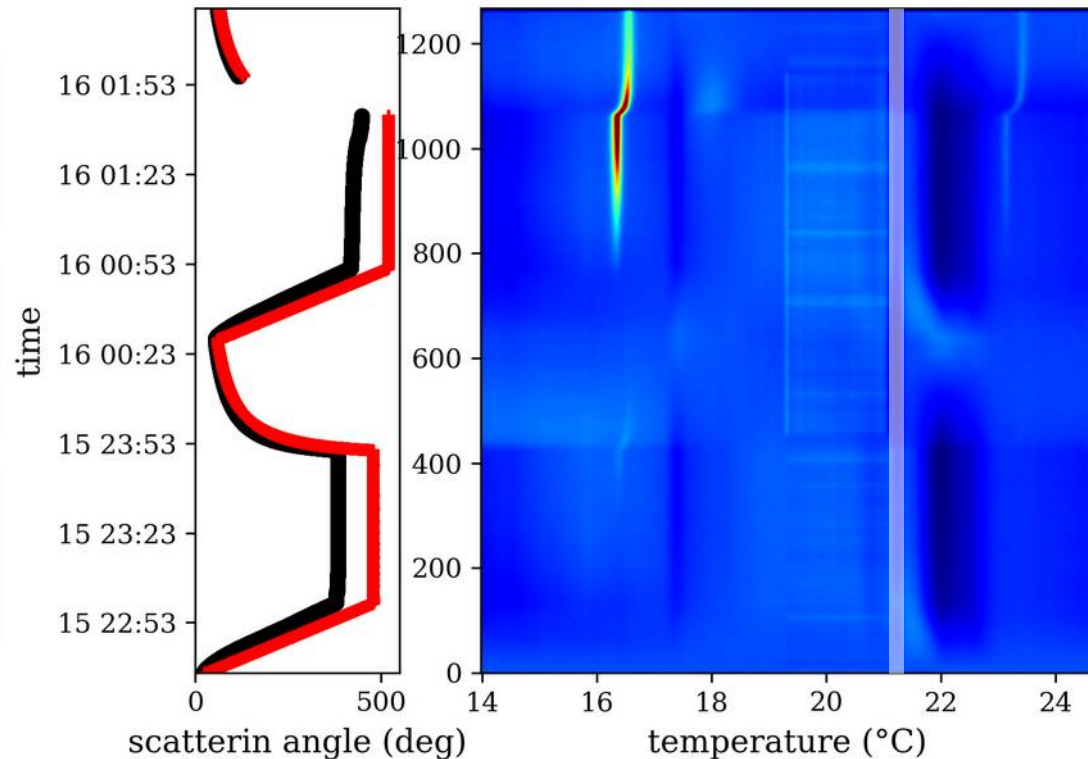
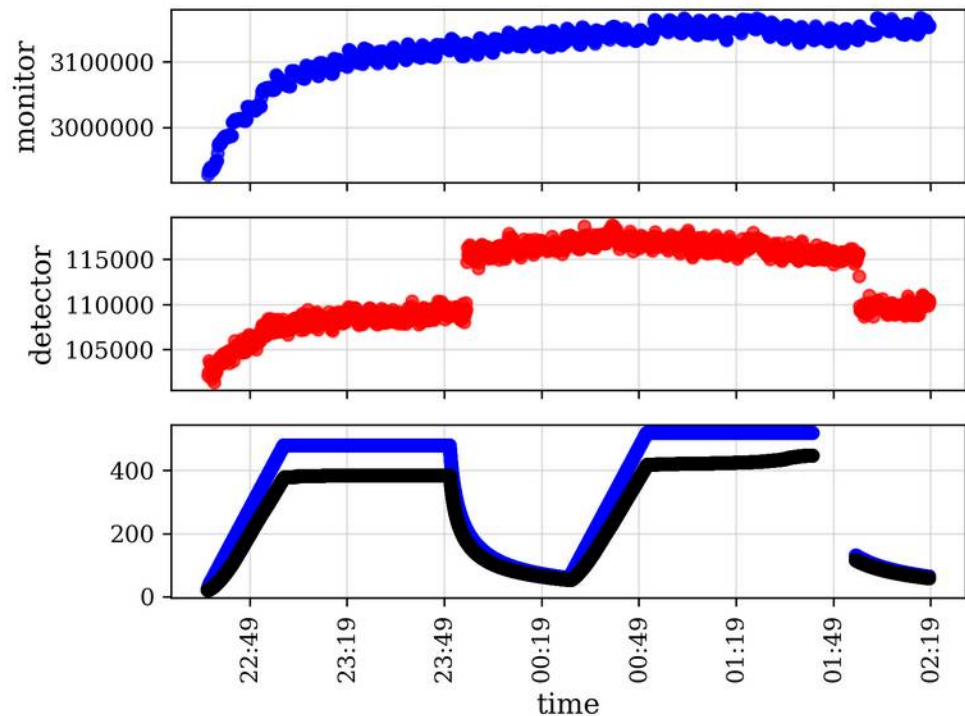
NIR signal almost \perp incidence

Sample 1 : UV exposed (XRD)

$E_{x\text{-ray}} = 20.1\text{keV}$



X-rays

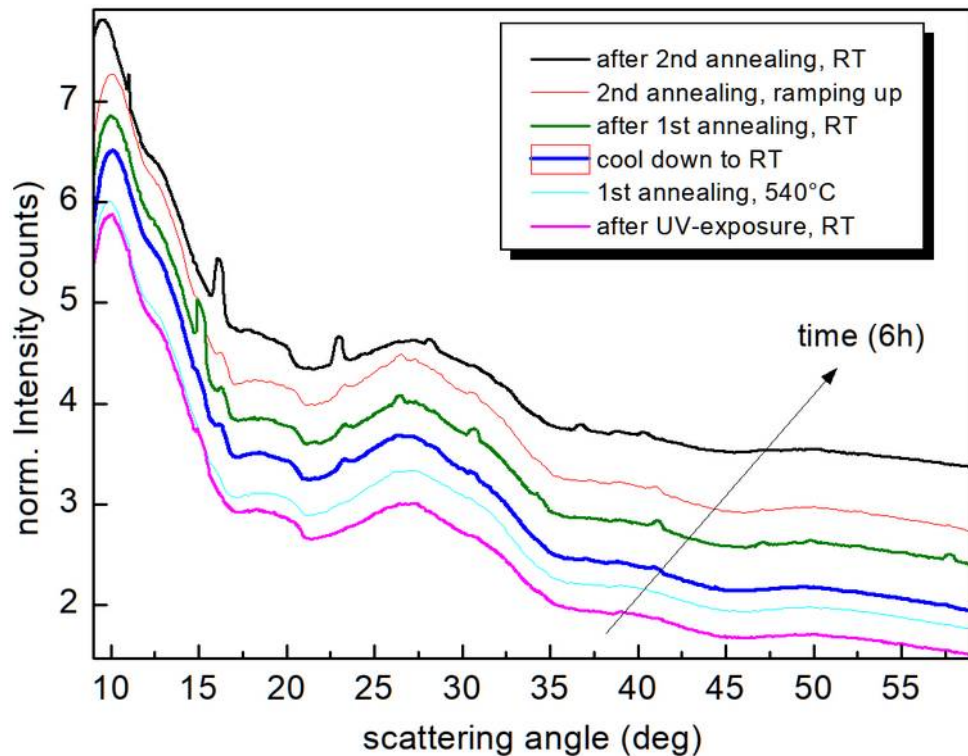


2 Step annealing 1st: 50min @480°C
2Nd: 50min @520°C

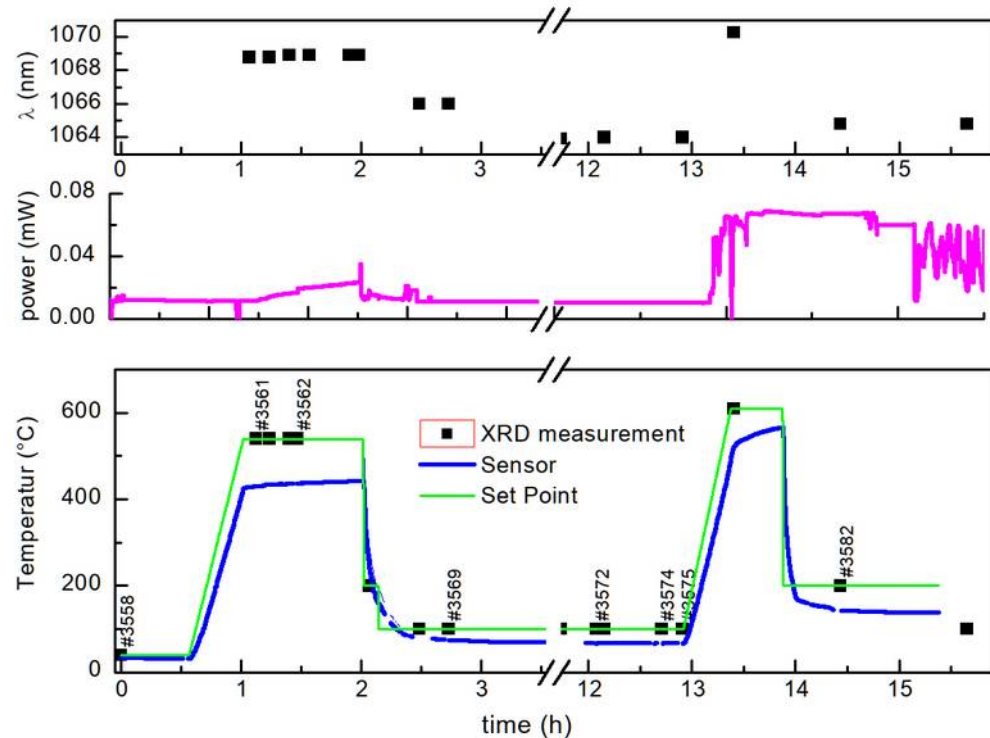
Image raw data:
P23_N94_irrad_3_00138-00138_org.tif.zip

Sample 2 : UV exposed (NIR+XRD)

$E_{x\text{-ray}} = 18.74\text{keV}$

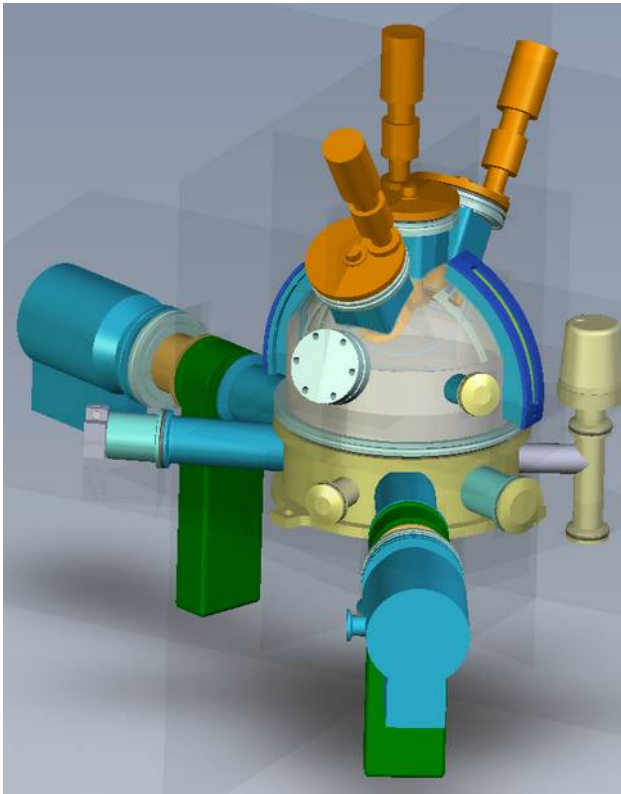


- NIR signal almost normal to sample surface
- reflected wavelength put always to max. reflected power
- sample thickness ~ 1mm
- 1st distinct peaks appear during the 1st cool down (Ag cluster precipitation?)
- after 2nd anneal reflected power increase > 10x

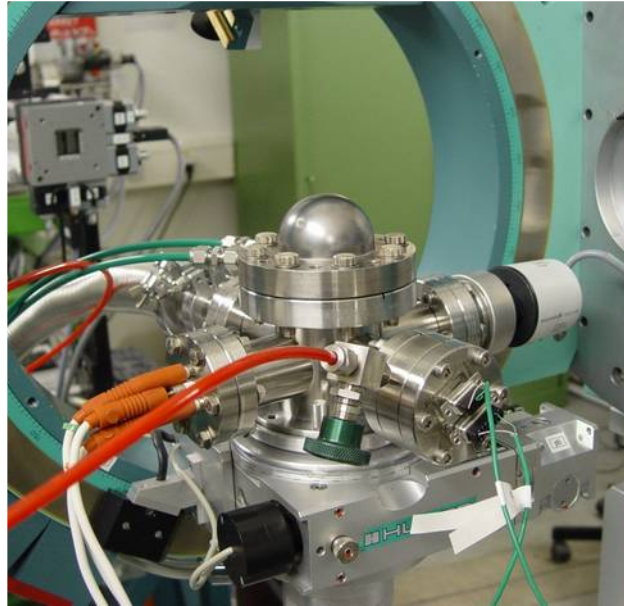


In-situ process chambers from material research @ P23

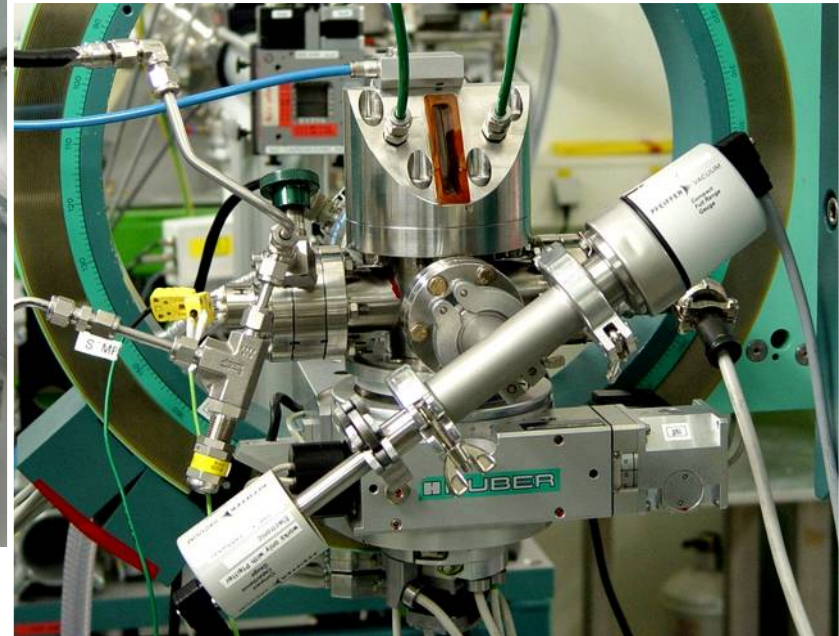
Magnetron deposition chamber



HT annealing chamber +
sheet resistivity measurement



HT gas chamber suitable for
reactive gases, $P \sim 1\text{bar}$

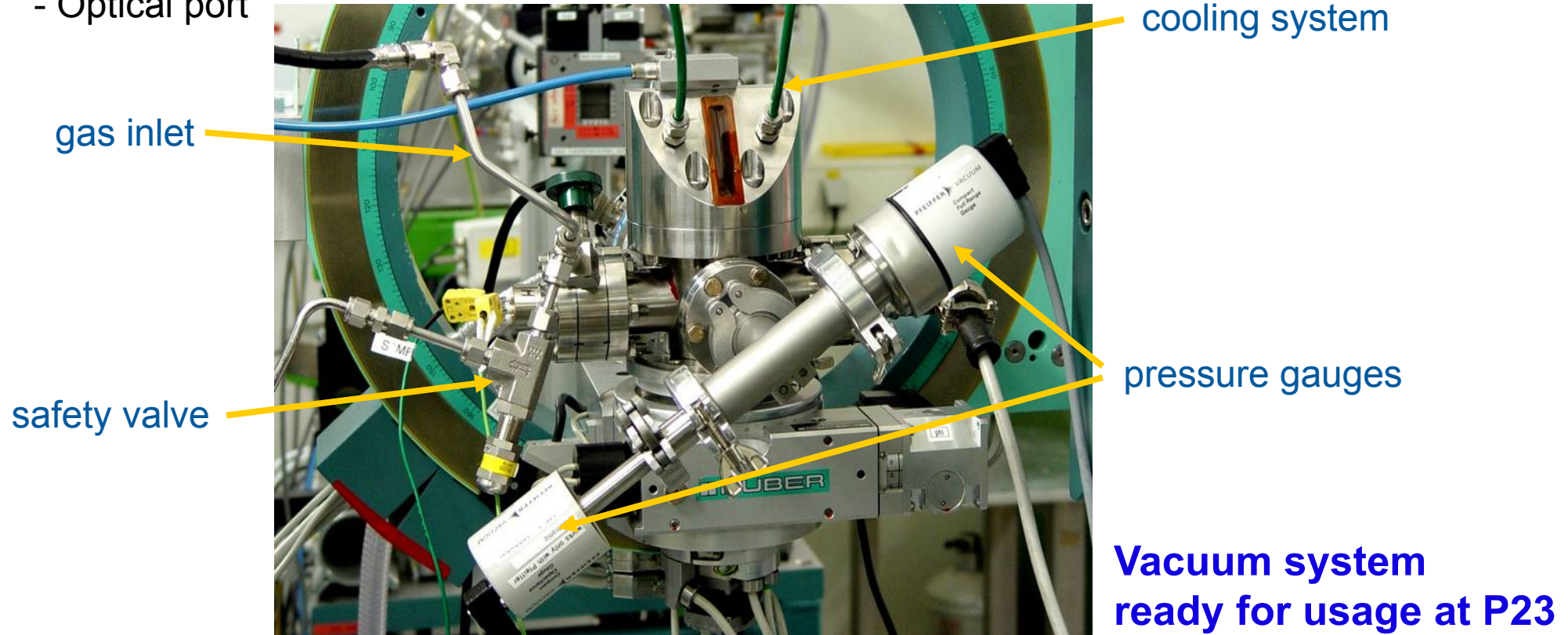
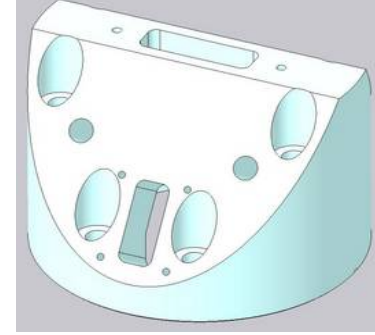


process chambers from HZDR (ROBL) transferred to Petra/P23

High temperature gas chamber

Be-dome: $>10^{-7}$ mbar; 1400°C or 200 mbar @ 900°C

- Kapton dome: up to 800 mbar over pressure @ 900°C
- gas flow unit and pressure regulation, Ar, CH_4 , H_2 , C_2H_2
- Optical port



**Vacuum system
ready for usage at P23**

The in-situ x-ray deposition system



Deposition chamber

- $p_{\text{base}} \sim 8 \cdot 10^{-7}$ mbar
- Up to 3 1" magnetrons
- 2 optical ports, port for XFLASH
- Target substrate distance: 10 cm
- **Separate test system available**

Deposition parameters

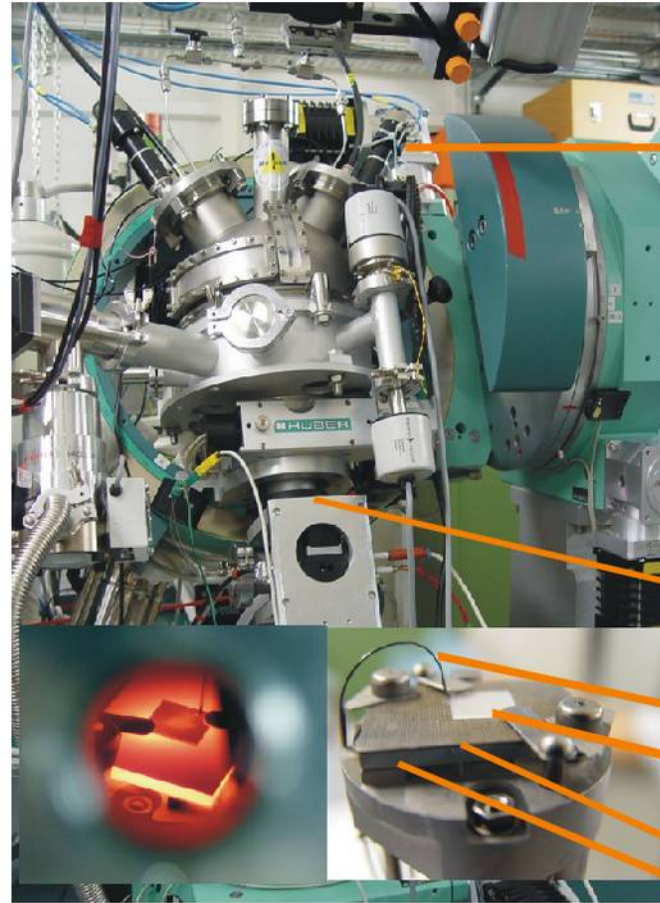
- $p_{\text{deposition}} \sim 3-8 \cdot 10^{-3}$ mbar
- Sputter gas: Ar + N₂
- AC or DC supply possible
- **Substrate temperature up to 800°C**

Methods

XRD, XRR, GID, GIXS, GISAXS,

Integration into the P23 diffractometer not finished

The in-situ x-ray deposition system



Magnetrons

Turbo pumps

Cold finger

Substrate holder
feed-through

Thermocouple
Substrate

BN backing plate
BN Heater



Heater supply

MFC regulation

Pressure gauges

Magnetron
power supplies

Shutter control

RF & pulsed bias
power supplies

Gas bottles and
MFC board

Integration into the P23 diffractometer not finished

Thank you

very much!